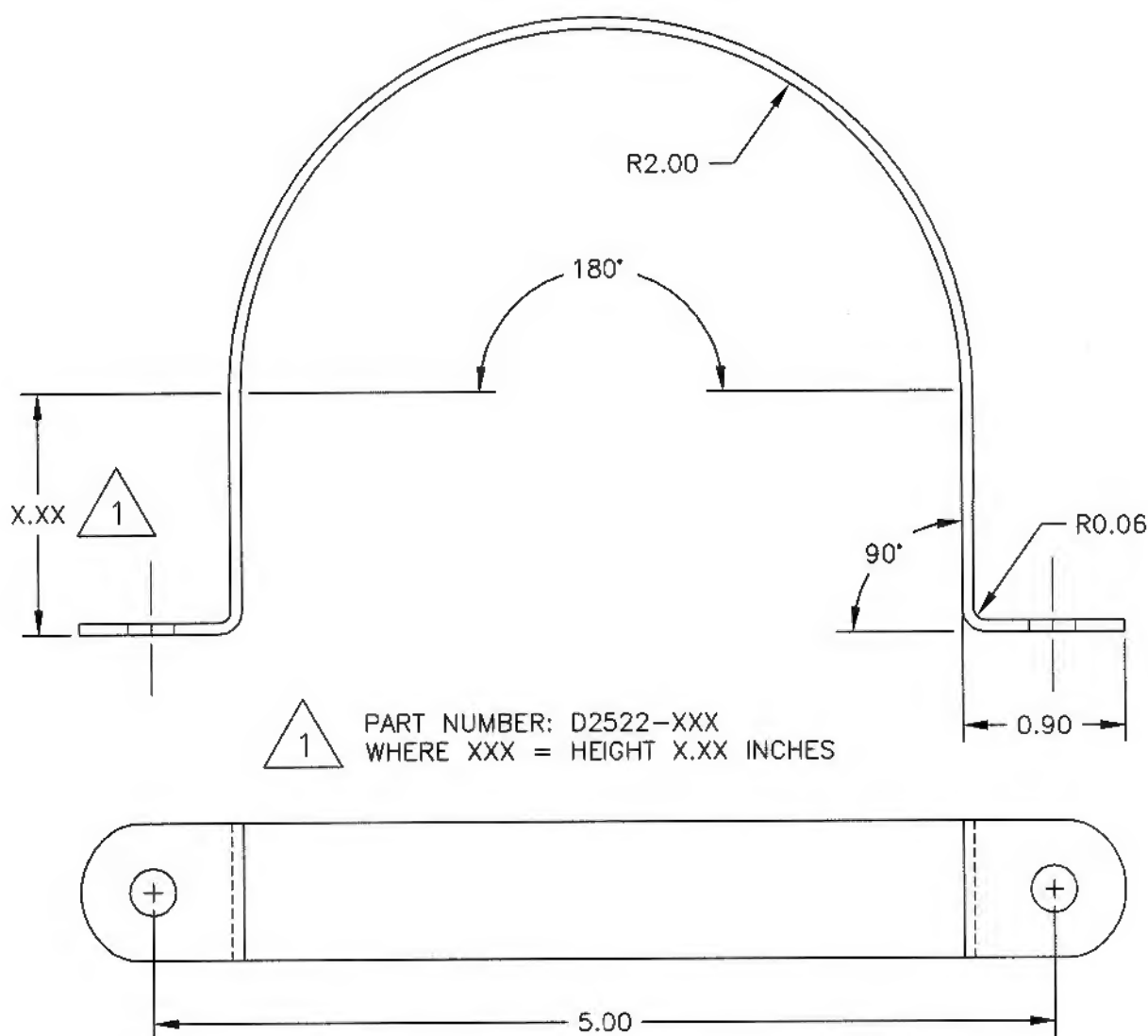




DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CP</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2522	REV. E SHEET 1 OF 2
DATE 99.10.29		TITLE CLAMP	SCALE 1:1
A	95.11.28	NEW ISSUE	
B	96.03.18	RE-DESIGN	
C	97.05.26	5.00 WAS 4.6, 1.563 WAS 1.188	
D	99.05.04	REMOVED HEAT SHRINK (TSR A1215)	
E	99.10.29	ADDED P/N DASH LENGTH (PAR 043) ADDED FLAT PATTERN & R0.25	

RELEASED
99.11.01 *KE*



MATERIAL: AISI 304/316 SS 0.063 THICK x 0.75 WIDE
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CP</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2522	REV. E SHEET 2 OF 2
DATE 99.10.29		TITLE CLAMP	SCALE 1:1

RELEASED
99.11.01 *KE*

PART NUMBER: D2522-XXX
WHERE XXX = LENGTH X.XX INCHES

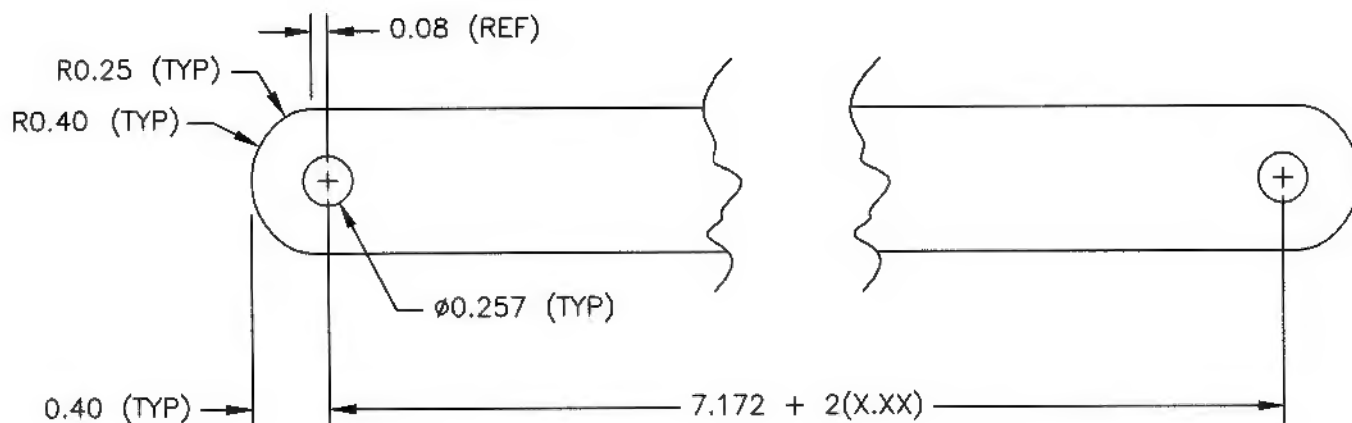
FLAT LENGTH: $7.172 + 2(X.XX)$ HOLE-HOLE

EG: FOR D2522-156

X.XX = 1.56

FLAT LENGTH = $7.172 + 2(1.56) = 10.292$

HOLE TO HOLE



D2522 FLAT PATTERN

MATERIAL: AISI 304/316 SS 0.063 THICK x 0.75 WIDE
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES